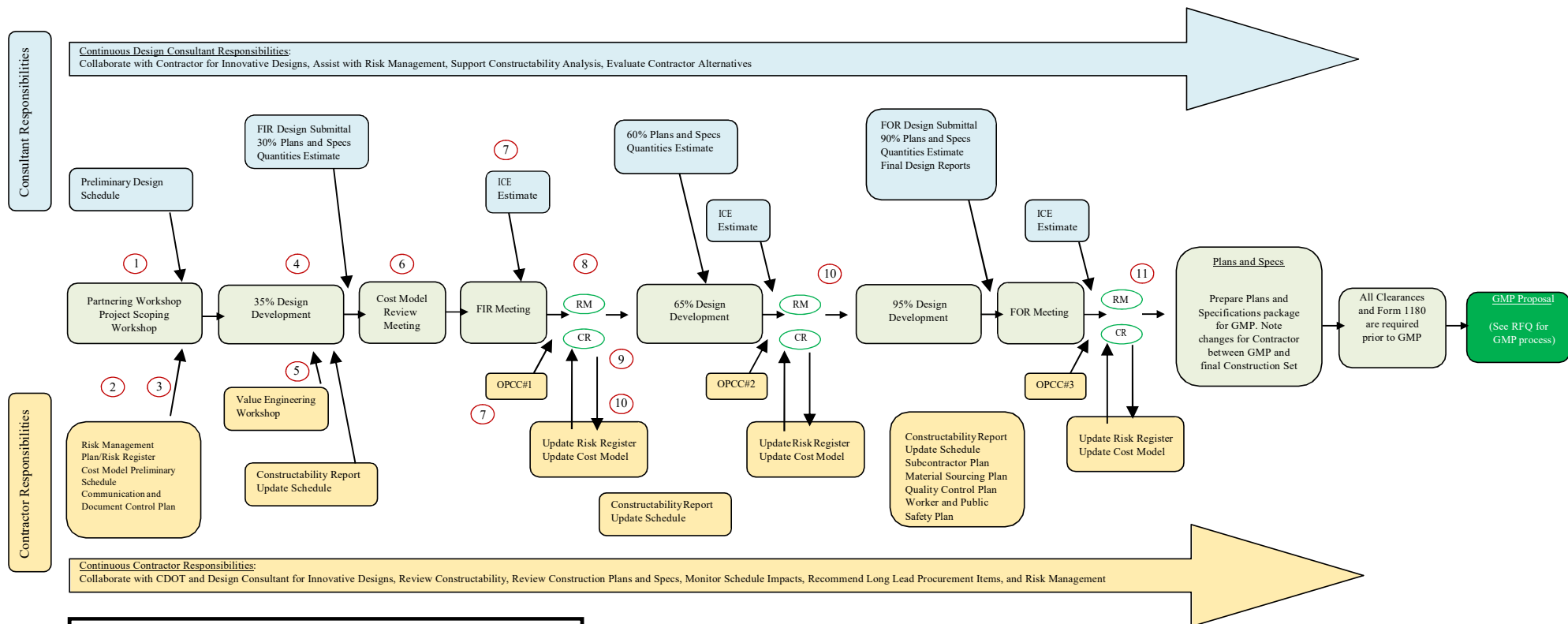




PRE-CONSTRUCTION PHASE
FLOWCHART
(Design Development to
GMP Proposal)